



# HYBOND GP

## PVA GENERAL PURPOSE ADHESIVE

16 November 2017

### YOUR SMART ADVANTAGES

- Non Toxic
- Non Flammable
- Clean up with water
- Fast Set

### DESCRIPTION

**Hybond GP** is an economical, medium setting, unfilled high viscosity, general purpose PVA. It produces a clear glue line and is suitable for use with most softwood and particleboard.

**Hybond GP** is suitable for pine, particleboard and normal cabinet timbers and may be used in conjunction with mechanical fasteners e.g. nails, screws etc.

### PRODUCT CHARACTERISTICS

|               |                  |
|---------------|------------------|
| Type          | Unfilled PVA     |
| Solids        | Medium           |
| Viscosity     | High             |
| Assembly Time | 15-20 mins @20oC |
| Clamp Time    | 2-3 Hrs @ 20oC   |
| Product code  |                  |
| 20 L          | 30840599         |
| 200 L         | 30840600         |

### APPLICATION

**Ensure adequate tests are conducted before using commercially. Mix thoroughly before use.**

1. Ensure all surfaces to be bonded are clean, dry and free of all contamination.
2. Apply **Hybond GP** to one surface only and clamp assembly while the adhesive is still wet. Assembled parts should be left 24 hours to allow for complete curing of the glue line before further processing.
3. Clamps may be removed earlier depending on the temperature conditions and the moisture content/density of the materials being bonded.

4. Any squeeze out of the adhesive from the joint can be removed with a clean damp cloth prior to setting or sanded after complete cure.

### CLEAN UP

Clean up excess and equipment with water prior to PVA setting

### STORAGE

Keep containers sealed and store out of direct sunlight. Storage areas to be well ventilated and comply with Local State and Federal regulations.

**Hybond GP** can be stored for 18 months unopened in sealed containers.

### HEALTH & SAFETY

Please refer to the Material Safety Data Sheet which is available on request.

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## PRECAUTIONS IN USE

Complete details on each of the products mentioned are available on the product Safety Data Sheets. To ensure no harm is caused to persons using Bostik products, it is recommended that all concerned read the appropriate Safety Data Sheets. Visit [www.bostik.com/au](http://www.bostik.com/au) for copies.

**For emergency information contact the Poisons Information Centre, phone 131 126 or the Emergency Response Service, phone 1800 033 111.**

BOSTIK HOTLINE

Smart help 1800 898 551



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